

Part Number	D206-642-313	Box Part Number	BX104	Dimension	123" x 7" x 6.5"
Description	Skidtube, LH	Other Packaging	MF166	Dimension	MF668
		Logo Decals	D2728-1		

### Packaging Instructions and Decal Placement

#### D206-642-313

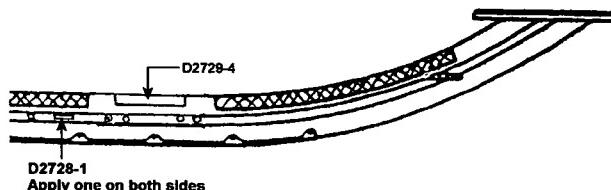
Apply labels D2729-4 and D2728-1 as per drawing.

Wrap skidtube in plastic. Place (2) pieces of MF166 at each ends of the box and glue to interior. Place (3) pieces of MF668 in bottom of box. Place skidtube in box. Wrap the (2) lugs in double foam and place in the front where the curve is. Put in a piece of foam with a cardboard cut to 38" long and 5 3/4" high in the middle of the (2) pieces of MF668 and place the saddle and hardware so they don't touch the skidtube and there is no movement.

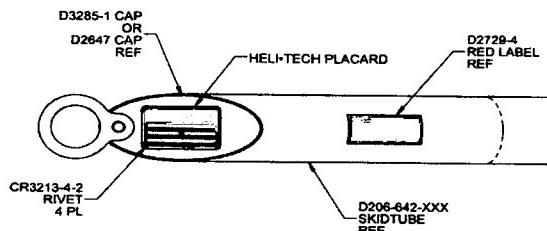
Put (3) pieces of MF668 on top to correspond with bottom foam already in place. Close box.

Apply Dart tape. Apply strapping after first Dart logo, thereafter applying strapping after every second Dart logo.

Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014.

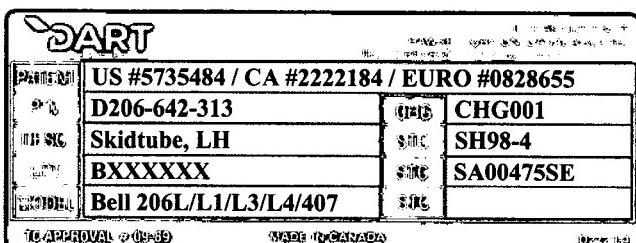


For skidtubes that are manufactured as a PMA replacement part, a Heli-Tech placard and the D2729-4 label must be installed on the skidtube as per drawing below.



D2729-4

D2729-3



Revision: B  
Date: 15.10.19